

# life conquer

**Sustainably exploiting the side stream of the salmon processing industry for producing salmon peptides and oil.**

## ABOUT THE PROJECT

The LIFE CONQUER project aims at sustainably exploiting the side stream of the salmon processing industry for producing salmon peptides and oil, to be used as ingredients for human nutrition at large scale. A sustainable first of-its-kind biorefinery will be developed in Hirtshals (Denmark) based on know-how developed by biomega® Denmark, the Coordinator, in its DEMO plant, bringing the process from TRL 6 to TRL 8.

The building of such a big system is huge in terms of effort and investments. The beneficiary coordinator already started the work in autumn 2021, by using their own resources, to set-up all the external infrastructure and some of the equipment needed for producing salmon peptides and oil as ingredients for human nutrition. At the beginning of the LIFE project, the biorefinery will be ready to host and to demonstrate the innovative i) solutions for extracting proteins from bones ii) the in-situ spray drying iii) an innovative inbound logistics for raw material, the three main objectives of LIFE CONQUER project.



## LIFE CONQUER PROGRESS UPDATE

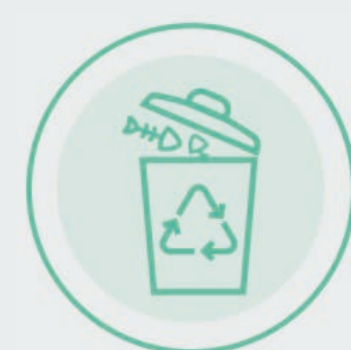
Sustainably exploiting the side stream of the salmon processing industry for producing salmon peptides and oil

Since the project's inception, biomega® has been working diligently on various aspects of the LIFE CONQUER project. Progression on new and innovative logistics and technical solutions for the raw material is now in motion. The first evaluation to test the transport, offloading and processing is planned for Spring 24, while preliminary 3D models and a new process line has been established for extracting protein from the salmon bones.

In addition, there have been pilot scale tests completed for the installation of the spray drying in situ. Data was

## OBJECTIVES

Once the three systems will be set-up, tested and optimized the whole biorefinery will be ready to demonstrate at industrial scale the following environmental goals in line with the priority of LIFE programme:



### Bio-waste reduction

Of app. 18,300 tonnes/year of salmon offcuts saved



### GHG reduction

of about 1,600 tonnes of CO<sub>2</sub>eq/year



### Water efficiency

Of app. 30,000 tonnes/year



### Thermal energy saving

Of app. 23.7 Gwh/year



The project will have the benefit of the creation of new jobs, as 17 FTE will be employed in the biorefinery starting from 2023.

collected from several peptide productions and a preferred supplier has been selected from a pool of potential suppliers. This has been incorporated into a preliminary design for the building, equipment layout and more.

Outside of the technical development, a preliminary lifecycle analysis is in process, alongside the first economic reporting period. Market and stakeholder analysis has also been initiated with a new partner, our efforts towards being more sustainable are well recognized at various human nutrition tradeshow and conferences.

biomega® has since applied for an amendment to the project's timeline to deliver the project to satisfactory completion.

## CONTACT US

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Co-funded by  
the European Union

Funded by the European Union under Grant Agreement No. 101074400 LIFE21-ENV-DK-LIFE CONQUER. Views and opinions expressed are however those of the author(s) only and do not necessarily reflect those of the European Union or CINEA. Neither the European Union nor the granting authority can be held responsible for them.

